Subject: Technical Tips **Bulletin No.: 68**

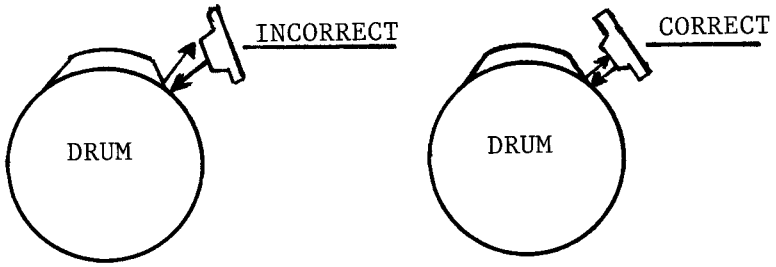
[ ]	Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ]	Field Modification			
[ ]	Safety Information	RC Series	[ ] TBS	Field Installed _____
[ ]	Technical Information		[ ] Next Call	
[ ]	General Information		[ ] Next PM	Fitting time _____
[X]	Adv. Tech Information		[ ] As Necessary	

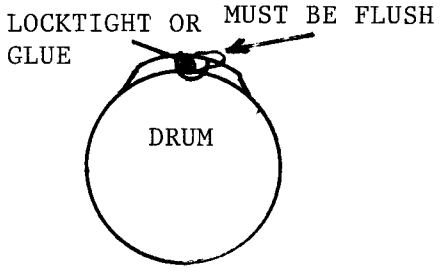
1. Symptom: During normal operation, the machine increases speed to 130 r.p.m. then stops. Trouble indications are not displayed. Also, the machine retains the copy count.

   Cause/Solution: Encoder sensor dirty or defective. Feed table set switch momentarily opening during operation.

2. Symptom: A test print is not delivered after the master making process is complete.

   Cause/Solution:
   A. Master sensor not positioned properly
   B. Old style master sensor is installed (replace with two LED type)
   C. Increase the sensitivity of the master sensor (VR-4 system main) VR8-GA



3. Symptom: T-1. Clamp plate caught in the master disposal hooks.

   Cause/Solution: Reform the angular magnet or clamp plate so the angular magnet is flush with the drum body support. Locktight the mounting screw.